Reference for English IPA

Below is a list of the IPA symbols for English and an example word (in English orthography) where the given sound is underlined.

Consonants (voiceless/voiced)

p	ap	b	$\mathrm{ta} \mathrm{\underline{b}}$
\mathbf{t}	$ta\overline{\underline{t}}$	d	tad
k	ba <u>ck</u>	g	bag
θ	$\mathrm{wi}\mathrm{\underline{th}}$	ð	$\overline{\text{wi}} \underline{\overline{\text{th}}} \text{er}$
\mathbf{f}	$lea\underline{f}$	v	$\overline{\text{lea}\underline{\mathbf{v}}}\mathbf{e}$
S	$\underline{\mathbf{s}}\mathbf{a}\mathbf{p}$	Z	$\underline{\mathbf{z}}\mathbf{a}\mathbf{p}$
$\int_{\mathbb{R}^{n}}$	leash	3	$\mathrm{lei}\underline{\mathrm{s}}\mathrm{ure}$
$\widehat{\widehat{\mathrm{tf}}}$ h	$\underline{\mathrm{ch}}\mathrm{eap}$	$\frac{3}{\widehat{\mathrm{d}}_3}$	jeep
h	$\underline{\mathbf{h}}$ ello	m	$\mathrm{ar{b}am}!$
?	uh $_{\mathrm{-}}$ oh	n	$ba\underline{n}$
		ŋ	bang
		1	$\underline{l}ad\overline{der}$
		j	<u>y</u> ellow
		w	$to\underline{w}er$
		ſ	ladder
		J	bar

<u>Vowels</u> (monophthong/diphthong)

i	b <u>ea</u> t	еі		$b\underline{ai}t$
I	b <u>i</u> t	aı		$b\underline{i}te$
ε	b <u>e</u> t	IC		boy
æ	b <u>a</u> t	a	5	b <u>ou</u> t
9	<u>a</u> bout	00	5	b <u>oa</u> t
Λ	$b\underline{u}t$			
\mathfrak{F}	$B\underline{er}t$			
u	b <u>oo</u> t			
υ	b <u>oo</u> k			
Э	bought			
α	bot, bought			